

# EAST HADDAM SWING BRIDGE

## T-48 CHIP SEAL EPOXY OVERLAY

*Route 82 over the CT River*

*Between Haddam and East Haddam, CT*



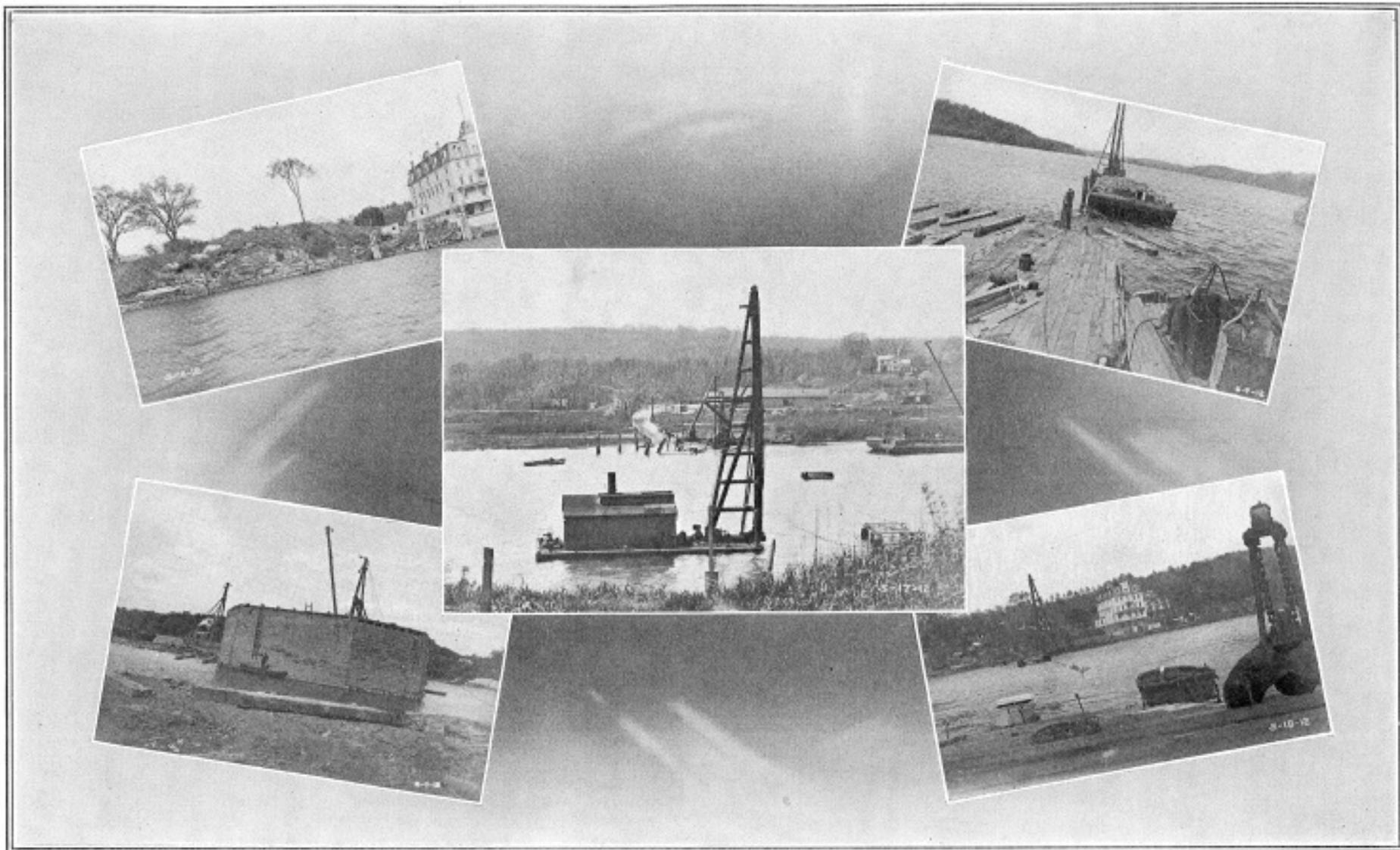


Swing Bridge  
East Haddam, CT  
View from Northern Marina



Site of East Approach Before Work was Started.

Looking Up Stream. Pier 2 Grillage in Foreground.



Caisson for Pivot Pier.

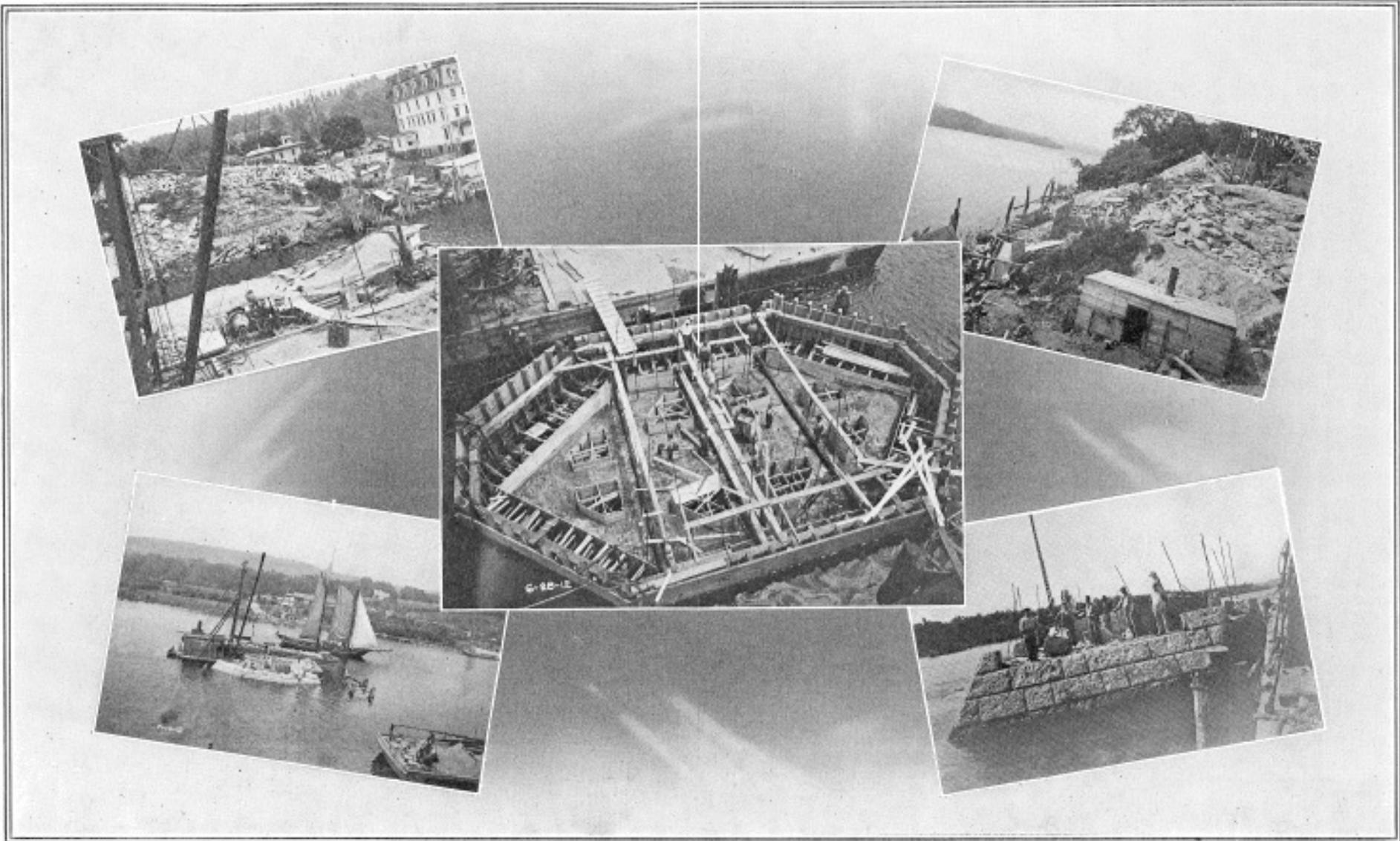
Pile Driver at Work at Pivot Pier.

Looking Towards East Bank of River.



Looking Toward East Abutment During Construction.

Looking On East Abutment During Construction.



Looking West During Construction of Piers.

Looking Down on Pivot Pier During Construction.

Laying Granite at Pivot Pier.



West Abutment and Pier 1 with Earth Filling Started.

West Abutment Before Earth Filling was Placed.



West Abutment and Pier 1.

Fixed Spans on False Work.

Excavation for New Location of West Approach.





Concrete Filled Grid Deck Over Center Equipment Room



Center Pivot Components



Center Pivot – Panoramic View



East End Wedges



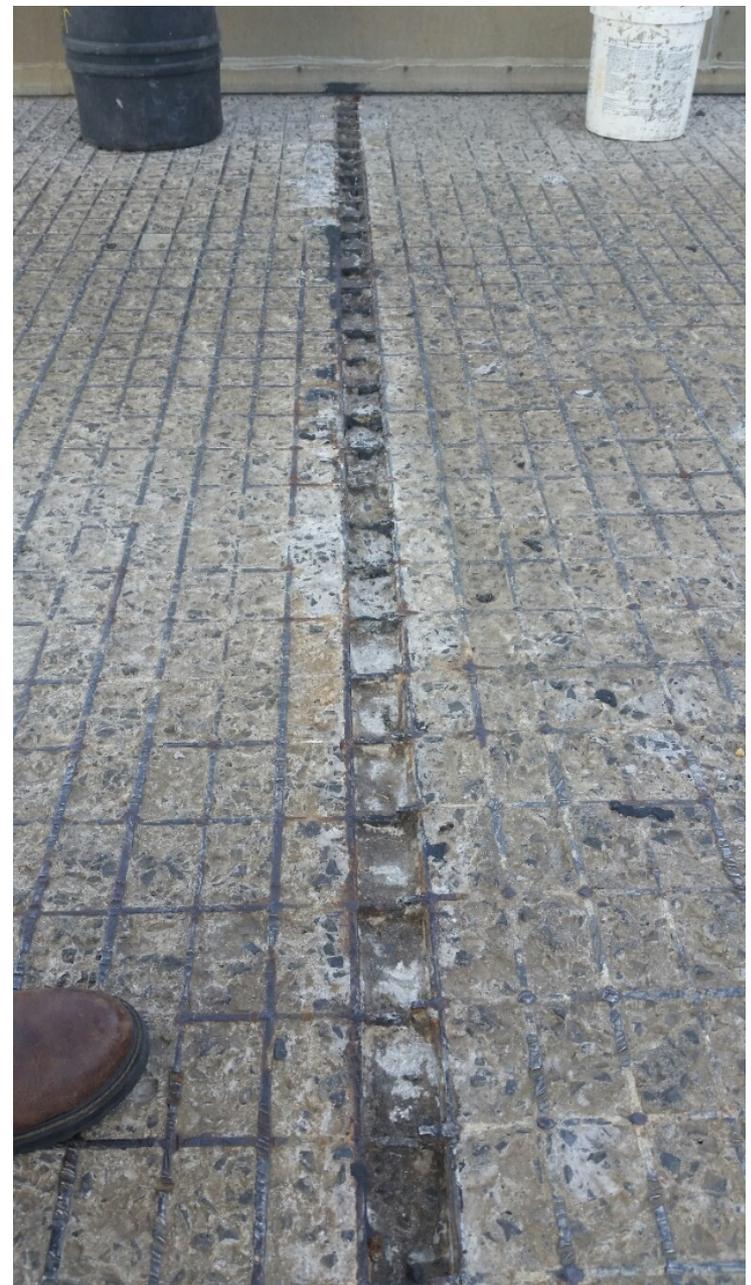
Typical Deterioration – Underside of Deck

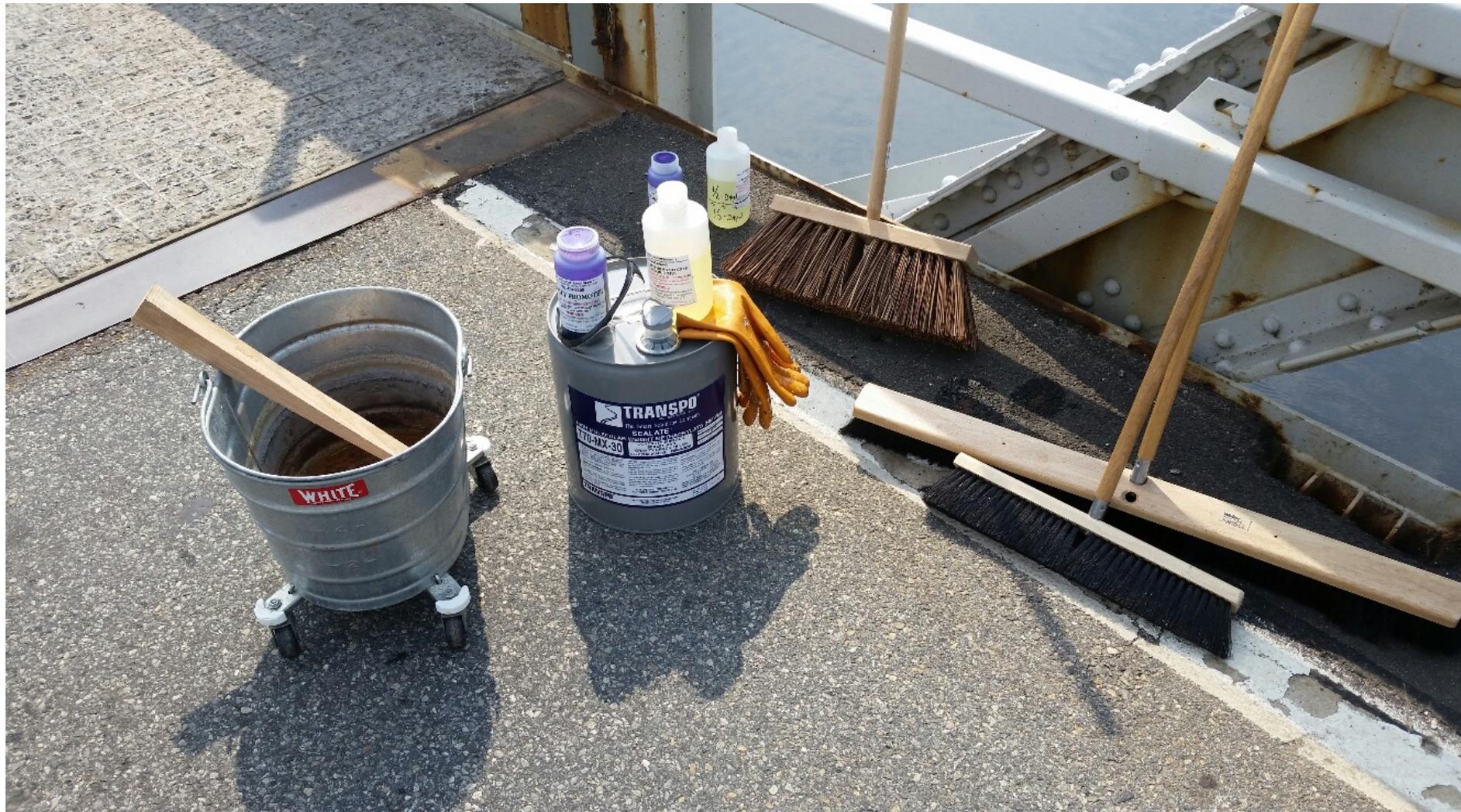


## Removal of Over Fill Concrete and Joint Material

## Prepared Surface Prior to Sealer Application

- Removal of over pours
- Repair of deteriorated concrete
- Welding of grid deck seams
- Removal of epoxy joint material
- Fill joints with T-48 Chip Seal Epoxy mixed with aggregate





## High Molecular Weight Methacrylate Crack/Surface Sealer



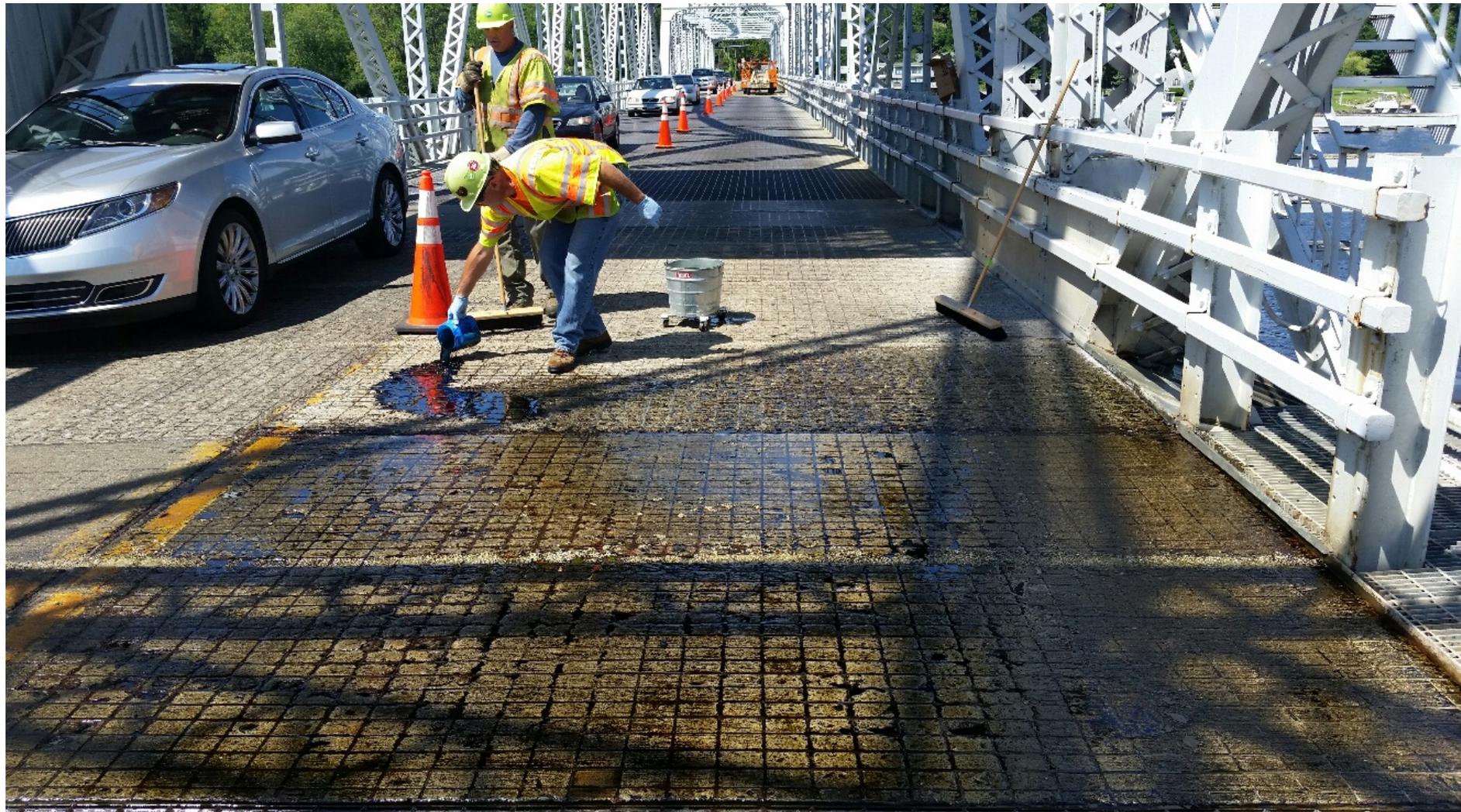
# Sealate® (T-70-10 & T-70 MX-30)

## Physical Properties \*

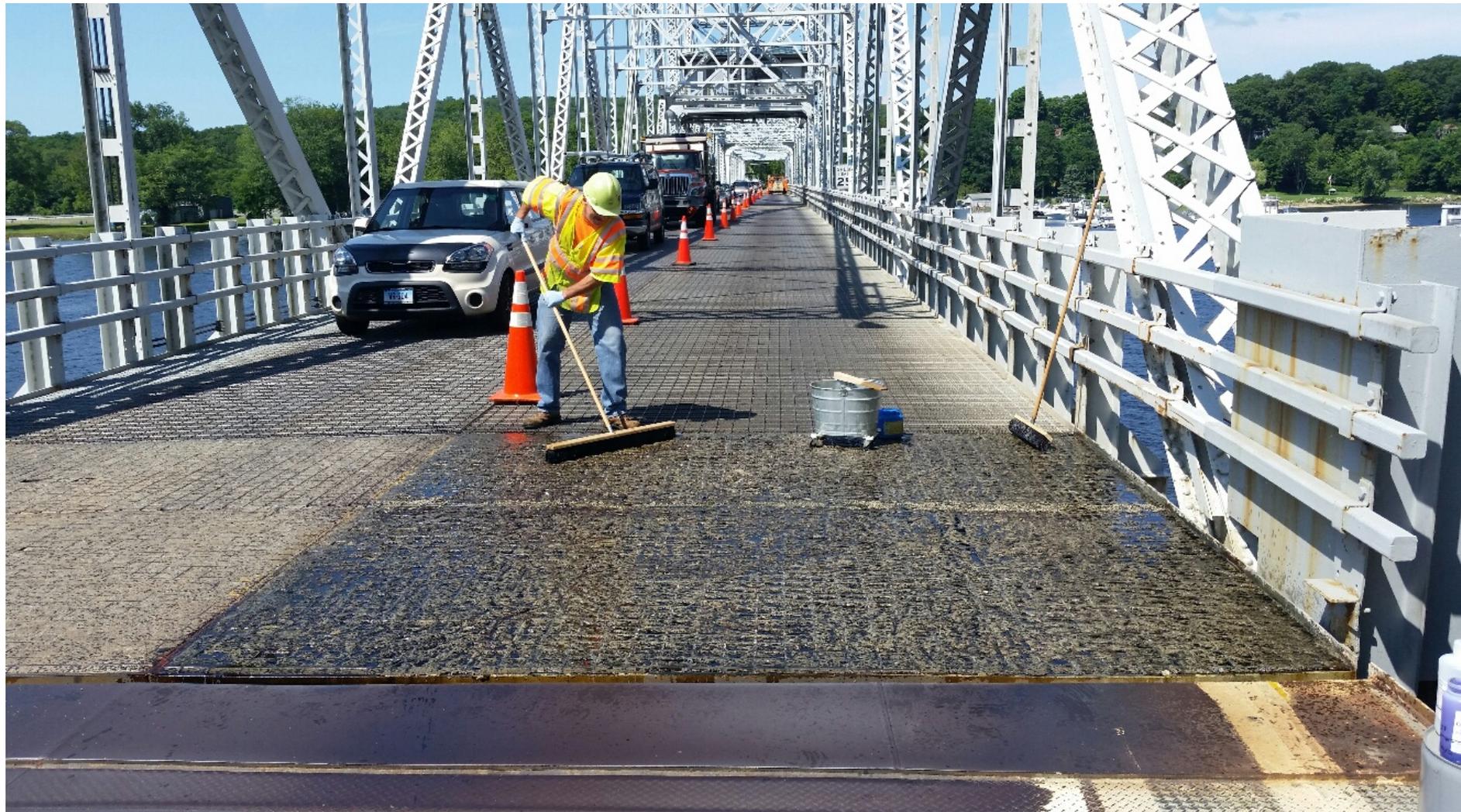
Property	Unit of Measure		Test
	T-70-10	T-70 MX-30	
Viscosity	<20 cps (mPa.s)	<25 cps (mPa.s)	Brookfield
Tack Free Time	4-6hrs @ 70F	5-6hrs @ 70F	AASHTO T237
PCC Bond Strength	615 psi (4.2 MPa)	615 psi (4.2 MPa)	CA Test 551
Tensile Elongation	3-5%	30%	ASTM D638 Type1

\* To be used as general guidelines only





Mixed Sealer Poured onto Deck



Sealer Spread with Brooms to Avoid Pooling



## Gravity Penetrating Sealer Covered with Sand for Temporary Skid Resistance



## Shot Blast Excess Cured Sealer on Deck Surface For Application of Epoxy Overlay





One Half of Bridge Prepared for Overlay





## Polysulfide Epoxy Multi-Coat Overlay Materials



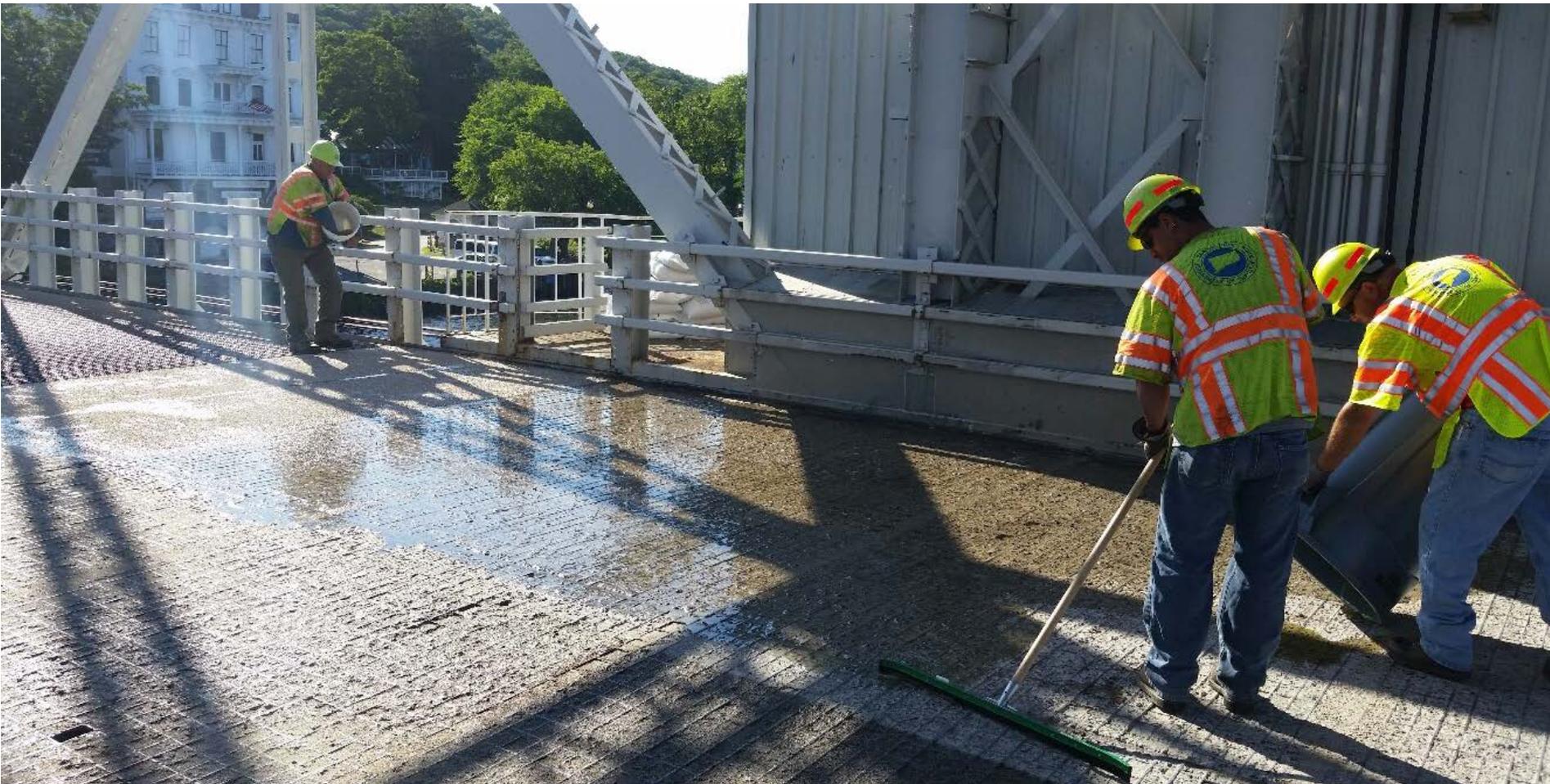
# T-48 Chip Seal

## Physical Properties \*

Properties	Unit of Measure	Test
<b>Neat Resin</b>		
Pot Life (@70°F)	15-30 min	AASHTO T237
Tensile Adhesion(to concrete)	>250 psi (>1.7MPa)	ACI 503R
Tensile Elongation	45% min	ASTM D638
<b>Chip Seal</b>		
Wet Skid-Resistance	50 min	ASTM E274

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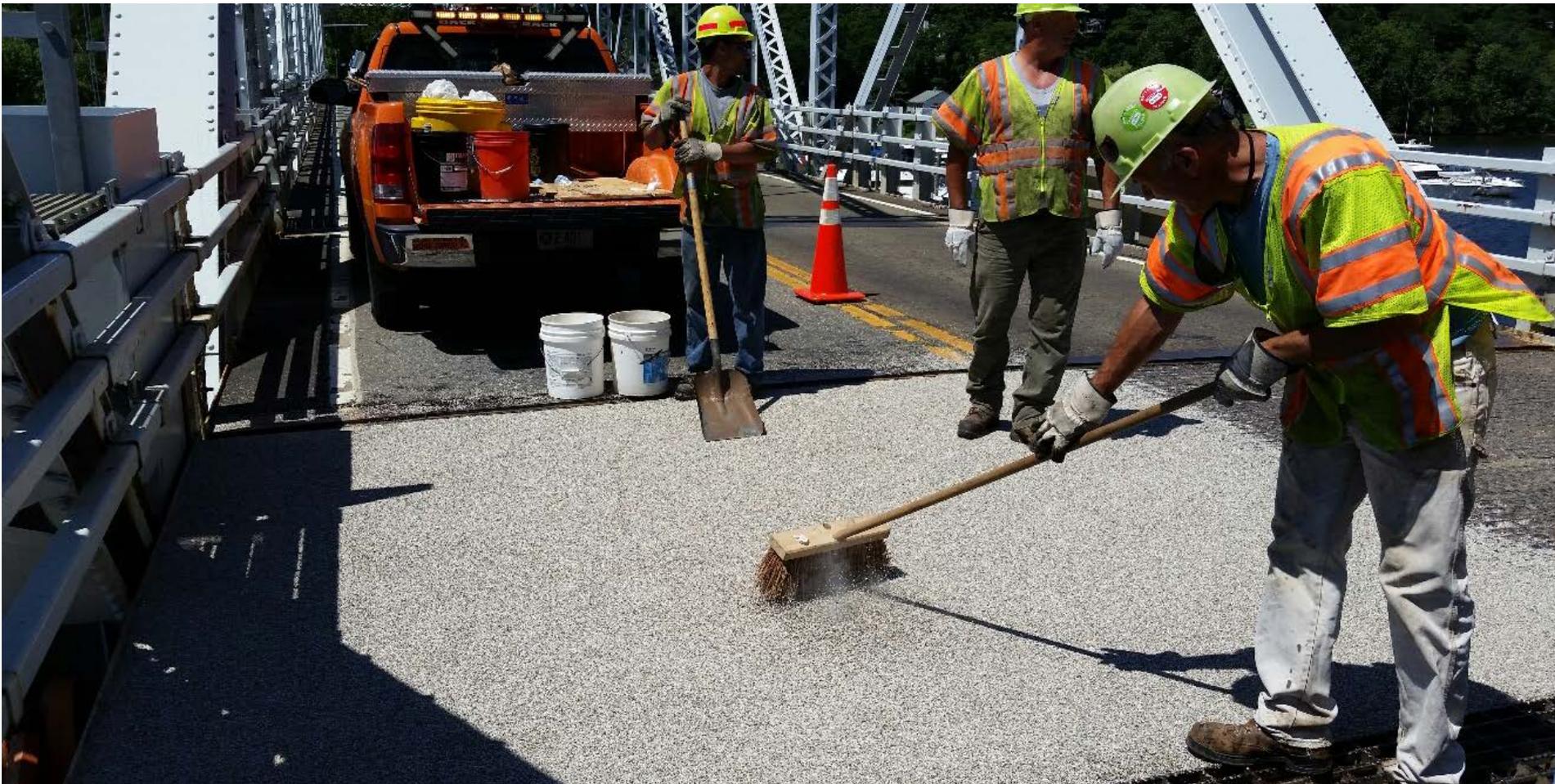


Application of Mixed Epoxy with Notched Squeegees  
(Approx. 40 mils Thick)



## Application of Wear Resistant, High Friction Broadcast Aggregate





## Removal of Excess Aggregate Before Second Application of Epoxy and Aggregate



Finished Bridge Deck – West End





Finished Bridge Deck – Center Span

# CONTACT INFORMATION

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